# **SAFETY DATA SHEET**

B58B600

# Section 1. Identification

Product name	: MACROPOXY® 646 Fast Cure Epoxy (Part A) Black
Product code	: B58B600
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of t	he substance or mixture and uses advised against
Paint or paint related material.	
Manufacturer	: THE SHERWIN-WILLIAMS COMPANY 101 W. Prospect Avenue Cleveland, OH 44115
Emergency telephone number of the company	: US / Canada: (800) 424-9300 Mexico: SETIQ 800-00-214-00 / 55-5559-1588 Available 24 hours and 365 days a year
Product Information Telephone Number	: US / Canada: (800) 524-5979 Mexico: Not Available
Transportation Emergency Telephone Number	: US / Canada: (800) 424-9300 Mexico: SETIQ 800-00-214-00 / 55-5559-1588 Available 24 hours and 365 days a year

# Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	<ul> <li>FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 ASPIRATION HAZARD - Category 1</li> <li>Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 73.9% (oral), 49.1% (dermal), 73.9% (inhalation)</li> </ul>
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Date of issue/Date of revision	: 12/14/2024 Date of previous issue : 11/6/2024 Version : 23.01 1/18

Date of issue/Date of	revision	: 12/14/2024	Date of previous issue	: 11/6/2024	Version	: 23.01	1/18
	ACROPOXY® 646 Fa ack	ist Cure Epoxy	(Part A)		SHW-85-	NA-GHS-US	

# Section 2. Hazards identification

Hazard statements	<ul> <li>Flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause drowsiness or dizziness. May cause cancer. Causes damage to organs through prolonged or repeated exposure. (skin)</li> </ul>
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	<ul> <li>Dispose of contents and container in accordance with all local, regional, national and international regulations.</li> </ul>
Supplemental label elements	<ul> <li>DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. FOR INDUSTRIAL USE ONLY. This product must be mixed with other components before use. Before opening the packages, READ AND FOLLOW WARNING LABELS ON ALL COMPONENTS. Adequate ventilation required when sanding or abrading the dried film. If Adequate ventilation cannot be provided wear an approved particulate respirator (NIOSH approved). Follow respirator manufacturer's directions for respirator use. DELAYED EFFECTS FROM LONG TERM OVEREXPOSURE. Abrading or sanding of the dry film may release Crystalline Silica which has been shown to cause lung damage and cancer under long term exposure.</li> <li>Please refer to the SDS for additional information. Keep out of reach of children. Do not transfer contents to other containers for storage.</li> </ul>
Hazards not otherwise classified	: None known.

## Section 3. Composition/information on ingredients

Substance/mixture	: Mix
Other means of	: Not

xture

identification

ot available.

**CAS number/other identifiers** 

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## Section 3. Composition/information on ingredients

Ingredient name	% by weight	CAS number
Crystalline Silica, respirable powder	≥25 - ≤50	14808-60-7
Phenol, isobutylenated methylstyrenated	≥10 - ≤25	68457-74-9
Xylene, mixed isomers	≥10 - ≤18	1330-20-7
Polyamide	≥10 - ≤25	68410-23-1
Carbon Black	≤5	1333-86-4
Ethylbenzene	≤3	100-41-4
Triethylene Tetramine	<1	112-24-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Potential acute healt	h effects
Eye contact	: Causes serious eye damage.
Inhalation	<ul> <li>Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.</li> </ul>
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	<ul> <li>Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.</li> </ul>

#### Over-exposure signs/symptoms

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## Section 4. First aid measures

Section 4. First a	
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	<ul> <li>Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.</li> </ul>
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Section 5. Fire-fighting measures	
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See toxicological information (Section 11)

Black

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Extinguishing media		
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.	
Unsuitable extinguishing media	: Do not use water jet.	
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fi fire or if heated, a pressure increase will occur and the cont of a subsequent explosion. The vapor/gas is heavier than a ground. Vapors may accumulate in low or confined areas or distance to a source of ignition and flash back.	ainer may burst, with the risk air and will spread along the
Hazardous thermal decomposition products	: Decomposition products may include the following materials carbon dioxide carbon monoxide metal oxide/oxides	5:
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the there is a fire. No action shall be taken involving any person training. Move containers from fire area if this can be done spray to keep fire-exposed containers cool.	nal risk or without suitable
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## Section 5. Fire-fighting measures

Special protective equipment for fire-fighters

Remark

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
 Element is liquid.

: Flammable liquid.

## Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nta	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

#### Precautions for safe handling

Protective measures :	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
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# Section 7. Handling and storage

Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.	

## Section 8. Exposure controls/personal protection

#### **Control parameters**

#### Occupational exposure limits (OSHA United States)

Ingredient name	CAS #	Exposure limits
Crystalline Silica, respirable powder	14808-60-7	<ul> <li>OSHA PEL Z3 (United States, 6/2016). TWA: 250 mppcf / (%SiO<sub>2</sub>+5) 8 hours. Form Respirable TWA: 10 mg/m<sup>3</sup> / (%SiO<sub>2</sub>+2) 8 hours. Form Respirable</li> <li>OSHA PEL (United States, 5/2018). [Silica, crystalline] TWA: 50 μg/m<sup>3</sup> 8 hours. Form: Respirable dust ACGIH TLV (United States, 1/2024). [Silica crystalline] TWA: 0.025 mg/m<sup>3</sup> 8 hours. Form: Respirable fraction NIOSH REL (United States, 10/2020). [SILICA, CRYSTALLINE] TWA: 0.05 mg/m<sup>3</sup> 10 hours. Form: respirable dust</li> </ul>
Phenol, isobutylenated methylstyrenated Xylene, mixed isomers	68457-74-9 1330-20-7	None. OSHA PEL (United States, 5/2018). [Xylenes] TWA: 100 ppm 8 hours. TWA: 435 mg/m <sup>3</sup> 8 hours. ACGIH TLV (United States, 1/2024). [p- xylene and mixtures containing p-xylene] Ototoxicant. TWA: 20 ppm 8 hours.
Polyamide Carbon Black	68410-23-1 1333-86-4	None. ACGIH TLV (United States, 1/2024). TWA: 3 mg/m <sup>3</sup> 8 hours. Form: Inhalable fraction NIOSH REL (United States, 10/2020). TWA: 3.5 mg/m <sup>3</sup> 10 hours. OSHA PEL (United States, 5/2018). TWA: 3.5 mg/m <sup>3</sup> 8 hours.
Ethylbenzene	100-41-4	ACGIH TLV (United States, 1/2024).

		TWA: 20 ppm 8 hours.
		NIOSH REL (United States, 10/2020).
		TWA: 100 ppm 10 hours.
		TWA: 435 mg/m <sup>3</sup> 10 hours.
		STEL: 125 ppm 15 minutes.
		STEL: 545 mg/m <sup>3</sup> 15 minutes.
		OSHA PEL (United States, 5/2018).
		TWA: 100 ppm 8 hours.
		TWA: 435 mg/m <sup>3</sup> 8 hours.
Triethylene Tetramine	112-24-3	OARS WEEL (United States, 4/2022).
		Absorbed through skin.
		TWA: 1 ppm 8 hours.

#### Occupational exposure limits (Canada)

ngredient name	CAS #	Exposure limits
Quartz	14808-60-7	<ul> <li>CA British Columbia Provincial (Canada, 8/2023). [Silica, Crystalline - alpha quartz and Cristobalite] TWA: 0.025 mg/m<sup>3</sup> 8 hours. Form: Respirable</li> <li>CA Alberta Provincial (Canada, 3/2023). OEL: 0.025 mg/m<sup>3</sup> 8 hours. Form: Respirable particulate</li> <li>CA Ontario Provincial (Canada, 6/2019).</li> <li>[Silica, Crystalline (Quartz/Tripoli)] TWA: 0.1 mg/m<sup>3</sup> 8 hours. Form: Respirable particulate matter.</li> <li>CA Quebec Provincial (Canada, 2/2024).</li> <li>[Silica Crystalline -Quartz] TWAEV: 0.1 mg/m<sup>3</sup> 8 hours. Form: respirable aerosol fraction</li> <li>CA Saskatchewan Provincial (Canada, 4/2021).</li> <li>TWA: 0.05 mg/m<sup>3</sup> 8 hours. Form: respirable fraction</li> </ul>
Χylene	1330-20-7	CA Alberta Provincial (Canada, 3/2023). [Dimethylbenzene] OEL: 100 ppm 8 hours. OEL: 651 mg/m <sup>3</sup> 15 minutes. OEL: 150 ppm 15 minutes. OEL: 434 mg/m <sup>3</sup> 8 hours. CA British Columbia Provincial (Canada, 8/2023). [Xylene (o, m & p isomers)] TWA: 100 ppm 8 hours. STEL: 150 ppm 15 minutes. CA Quebec Provincial (Canada, 2/2024). [Xylene] TWAEV: 100 ppm 8 hours. TWAEV: 434 mg/m <sup>3</sup> 8 hours. STEV: 434 mg/m <sup>3</sup> 8 hours. STEV: 651 mg/m <sup>3</sup> 15 minutes. STEV: 651 mg/m <sup>3</sup> 15 minutes. CA Ontario Provincial (Canada, 6/2019). [Xylene (o-, m-, p-isomers)] STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. TWA: 100 ppm 8 hours.
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		<b>4/2021). [Xylene]</b> STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.
Carbon black	1333-86-4	CA British Columbia Provincial (Canada,
		8/2023).
		TWA: 3 mg/m <sup>3</sup> 8 hours. Form: Inhalable
		CA Ontario Provincial (Canada, 6/2019).
		TWA: 3 mg/m <sup>3</sup> 8 hours. Form: Inhalable particulate matter.
		CA Quebec Provincial (Canada, 2/2024).
		TWAEV: 3 mg/m <sup>3</sup> 8 hours. Form: inhalable
		aerosol fraction
		CA Alberta Provincial (Canada, 3/2023).
		OEL: 3.5 mg/m <sup>3</sup> 8 hours.
		CA Saskatchewan Provincial (Canada, 4/2021).
		STEL: 7 mg/m <sup>3</sup> 15 minutes.
		TWA: 3.5 mg/m <sup>3</sup> 8 hours.
Ethylbenzene	100-41-4	CA Alberta Provincial (Canada, 3/2023).
		OEL: 100 ppm 8 hours.
		OEL: 434 mg/m <sup>3</sup> 8 hours.
		OEL: 543 mg/m <sup>3</sup> 15 minutes.
		OEL: 125 ppm 15 minutes. CA British Columbia Provincial (Canada,
		8/2023).
		TWA: 20 ppm 8 hours.
		CA Ontario Provincial (Canada, 6/2019).
		TWA: 20 ppm 8 hours.
		CA Quebec Provincial (Canada, 2/2024).
		TWAEV: 20 ppm 8 hours. CA Saskatchewan Provincial (Canada,
		4/2021).
		STEL: 125 ppm 15 minutes.
		TWA: 100 ppm 8 hours.
Triethylenetetramine	112-24-3	CA Ontario Provincial (Canada, 6/2019).
		Absorbed through skin.
		TWA: 3 mg/m <sup>3</sup> 8 hours.
		TWA: 0.5 ppm 8 hours.

#### Occupational exposure limits (Mexico)

	CAS #	Exposure limits
Crystalline Silica, respirable powder	14808-60-7	NOM-010-STPS-2014 (Mexico, 4/2016). TWA: 0.025 mg/m <sup>3</sup> 8 hours. Form: Respirable fraction
Xylene, mixed isomers	1330-20-7	NOM-010-STPS-2014 (Mexico, 4/2016). [Xileno, mezcla]
Ethylbenzene	100-41-4	STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours. <b>NOM-010-STPS-2014 (Mexico, 4/2016).</b> TWA: 20 ppm 8 hours.

**Biological exposure indices (United States)** 

Ingredient name	Exposure indices
Xylene, mixed isomers	ACGIH BEI (United States, 1/2024) [xylenes (technical or commercial grades)] BEI: 0.3 g/g creatinine, methylhippuric acids [in urine]. Sampling time: end of shift.
Ethylbenzene	ACGIH BEI (United States, 1/2024) BEI: 150 mg/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift.

#### **Biological exposure indices (Canada)**

No exposure indices known.

#### **Biological exposure indices (Mexico)**

Ingredient name	Exposure indices
Xylene, mixed isomers	Official Mexican STANDARD NOM- 047-SSA1-2011, Environmental Health- Biological exposure indices for personnel occupationally exposed to chemical substances. (Mexico, 6/2012) [xylenes (technical or commercial grade)] BEI: 1.5 g/g creatinine, methyl hippuric acids [in urine]. Sampling time: at the end of the work shift.
Ethylbenzene	Official Mexican STANDARD NOM- 047-SSA1-2011, Environmental Health- Biological exposure indices for personnel occupationally exposed to chemical substances. (Mexico, 6/2012) BEI: 0.7 g/g creatinine [non-specific.The determinant is nonspecific, since it can be found after exposure to other chemicals.; semi-quantitative.The biological determinant is an indicator of chemical exposure, but the quantitative interpretation of the measure is ambiguous. These biological determinants should be used as a screening test if a quantitative test is not possible.], Sum of mandelic acid and acid phenylglyoxylic [in urine]. Sampling time: at the end of the shift at the end of the work week. BEI: semi-quantitative.The biological determinant is an indicator of chemical exposure, but the quantitative interpretation of the measure is ambiguous. These biological determinants should be used as a screening test if a quantitative test is not possible., ethylbenzene [in exhaled air]. Sampling time: uncritical.

	e controls/personal protection
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation of other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	<u>95</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

# AppearancePhysical state: Liquid.Color: Black.Odor: Not available.Odor threshold: Not available.

рН	Not applicable.

Melting point/freezing point : Not available.

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## Section 9. Physical and chemical properties

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Boiling point, initial boiling point, and boiling range	:	136°C (276.8°F)		
Flash point	: /	Closed cup: 29°C (84.2°F) [Pensky-Martens Closed Cup]		
Evaporation rate	: /	0.8 (butyl acetate = 1)		
Flammability	:	Flammable liquid.		
Lower and upper explosion limit/flammability limit		Lower: 1% Upper: 7%		
Vapor pressure	:	0.95 kPa (7.1 mm Hg)		
Relative vapor density	: 3	3.66 [Air = 1]		
Relative density	:	1.28		
Solubility(ies)	:			
Media		Result		
cold water		Not soluble		
Partition coefficient: n- octanol/water	:	Not applicable.		
Auto-ignition temperature	:	: Not available.		
Decomposition temperature	:	: Not available.		
Viscosity	:	Kinematic (40°C (104°F)): <20.5 mm²/s (<20.5 cSt)		
Molecular weight	:	Not applicable.		
Heat of combustion	: /	5.931 kJ/g		

# Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

Information on toxicological effects Acute toxicity

# Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Phenol, isobutylenated methylstyrenated	LD50 Dermal	Rabbit	>20000 mg/kg	-
Xylene, mixed isomers	LC50 Inhalation Gas. LD50 Oral	Rat Rat	6700 ppm 4300 mg/kg	4 hours
Carbon Black	LD50 Oral	Rat	>15400 mg/kg	-
Ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
Triethylene Tetramine	LD50 Oral LD50 Dermal LD50 Oral	Rat Rabbit Rat	3500 mg/kg 805 mg/kg 2500 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene, mixed isomers	Eyes - Mild irritant	Rabbit	-	87 mg	-
•	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
Ethylbenzene	Eyes - Severe irritant	Rabbit	-	500 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 mg	-
Triethylene Tetramine	Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
	Eyes - Severe irritant	Rabbit	-	mg 49 mg	-
	Skin - Severe irritant	Rabbit	-	490 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5	-

#### **Sensitization**

Not available.

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Classification**

Product/ingredient name	OSHA	IARC	NTP
Crystalline Silica, respirable powder	+	1	Known to be a human carcinogen.
Xylene, mixed isomers	-	3	-
Carbon Black	-	2B	-
Ethylbenzene	-	2B	-

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

#### Specific target organ toxicity (single exposure)

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# Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Phenol, isobutylenated methylstyrenated	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Xylene, mixed isomers	Category 3	-	Respiratory tract irritation
Ethylbenzene	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Crystalline Silica, respirable powder	Category 1	inhalation	-
Phenol, isobutylenated methylstyrenated	Category 2	-	skin
Xylene, mixed isomers	Category 2	-	-
Ethylbenzene	Category 2	-	-

#### Aspiration hazard

Name	Result
Xylene, mixed isomers	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

#### Information on the likely : Not available. routes of exposure

#### Potential acute health effects

r otentiar acute ricatti	
Eye contact	: Causes serious eye damage.
Inhalation	<ul> <li>Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.</li> </ul>
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.
Symptoms related to t	he physical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur

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# Section 11. Toxicological information

Section 11. Toxic	ological information
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting
Delayed and immediate ef	fects and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health ef	ffects
Not available.	
General	: Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.
•	

#### Numerical measures of toxicity

#### Acute toxicity estimates

Route	ATE value
Oral	5462.37 mg/kg
Dermal	7536.8 mg/kg
Inhalation (vapors)	96.11 mg/l

# Section 12. Ecological information

**Toxicity** 

Product/ingredient name	Result	Species	Exposure
Xylene, mixed isomers	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Ethylbenzene	Acute EC50 4600 µg/l Fresh water	Algae - Raphidocelis subcapitata	72 hours
-	Acute EC50 3600 µg/l Fresh water	Algae - Raphidocelis subcapitata	96 hours
	Acute EC50 6.53 mg/l Marine water	Crustaceans - <i>Artemia sp.</i> - Nauplii	48 hours
	Acute EC50 2.93 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
Triethylene Tetramine	Acute EC50 3700 µg/l Fresh water	Algae - Raphidocelis subcapitata	96 hours
	Acute LC50 33900 μg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours

#### Persistence and degradability

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## Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene, mixed isomers Ethylbenzene	-	-	Readily Readily

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Xylene, mixed isomers	-	8.1 to 25.9	Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been
	when recycling is not feasible. This material and its container must be disposed of in a

# Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ΙΑΤΑ	IMDG
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3	3
Packing group	III	Ш	ш	111	Ш
Environmental hazards	No.	No.	No.	No.	No.
Date of issue/Date of rev B58B600 MAC	<i>rision</i> : 12/14/2 ROPOXY® 646 Fast Cure E		issue : 11/6/202		ion : 23.01 15/1 V-85-NA-GHS-US

Additional	-	Product classified	1_	L	Emergency
information	-	as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).			<u>schedules</u> F-E, S E
	<u>ERG No.</u>	ERG No.	ERG No.		
	128	128	128		
Special precautions	cons mode suita to sh of the dang	-modal shipping descrip ider container sizes. The e of transport (sea, air, bly for that mode of tran ipment, and compliance e person offering the pr perous goods must be to on all actions in case of	e presence of a ship etc.), does not indicansport. All packaging e with the applicable oduct for transport. I rained on all of the ri	pping description for ate that the product i must be reviewed for regulations is the so People loading and us sks deriving from the	a particular s packaged or suitability prior ole responsibility unloading
ransport in bulk ac IMO instruments	cording : Not av	/ailable.	0		

Proper shipping name

: Not available.

# Section 15. Regulatory information

#### **SARA 313**

All data given below are MAXIMUM THEORETICAL VALUES based on the product AS CURRENTLY FORMULATED and rely on information provided to us by our raw material suppliers. Our suppliers often provide an estimated value or range less than a certain upper limit. We calculate MAXIMUM THEORETICAL VALUES using defined values, if provided, or the upper limit reported by our supplier. Additionally, the suppliers' information may include amounts present in the product as unintentional byproducts or impurities. Variations may occur in individual batches due to adjustments made during production.

Ingredient name	% by weight	CAS number
Lead (as Pb) Xylene, mixed isomers	0.0003 17	1330-20-7
Ethylbenzene	3	100-41-4

#### California Prop. 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

#### **International regulations**

#### **Montreal Protocol**

Not listed.

**Stockholm Convention on Persistent Organic Pollutants** 

Not listed.

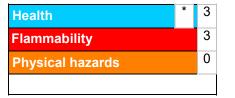
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## Section 15. Regulatory information

International lists	: Australia inventory (AIIC): Not determined.
	China inventory (IECSC): Not determined.
	Japan inventory (CSCL): Not determined.
	Japan inventory (ISHL): Not determined.
	Korea inventory (KECI): Not determined.
	New Zealand Inventory of Chemicals (NZIoC): Not determined.
	Philippines inventory (PICCS): Not determined.
	Taiwan Chemical Substances Inventory (TCSI): Not determined.
	Thailand inventory: Not determined.
	Turkey inventory: Not determined.
	Vietnam inventory: Not determined.

## Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

Procedure used to derive the classification

History

Classification	Justification		
FLAMMABLE LIQUIDS - Category 3	On basis of test data		
SKIN CORROSION/IRRITATION - Category 2	Calculation method		
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1	Calculation method		
SKIN SENSITIZATION - Category 1	Calculation method		
CARCINOGENICITY - Category 1A	Calculation method		
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method		
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	Calculation method		
SPEČIFÍC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 ASPIRATION HAZARD - Category 1	Calculation method Calculation method		

<u>HISTOLY</u>	
Date of printing	: 12/14/2024
Date of issue/Date of revision	: 12/14/2024
Date of previous issue	: 11/6/2024
Version	: 23.01
Key to abbreviations	<ul> <li>ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient</li> </ul>

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## Section 16. Other information

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

✓ Indicates information that has changed from previously issued version.

#### Notice to reader

It is recommended that each customer or recipient of this Safety Data Sheet (SDS) study it carefully and consult resources, as necessary or appropriate, to become aware of and understand the data contained in this SDS and any hazards associated with the product. This information is provided in good faith and believed to be accurate as of the effective date herein. However, no warranty, express or implied, is given. The information presented here applies only to the product as shipped. The addition of any material can change the composition, hazards and risks of the product. Products shall not be repackaged, modified, or tinted except as specifically instructed by the manufacturer, including but not limited to the incorporation of products not specified by the manufacturer, or the use or addition of products in proportions not specified by the manufacturer. Regulatory requirements are subject to change and may differ between various locations and jurisdictions. The customer/buver/user is responsible to ensure that his activities comply with all country, federal, state, provincial or local laws. The conditions for use of the product are not under the control of the manufacturer; the customer/buyer/user is responsible to determine the conditions necessary for the safe use of this product. The customer/buyer/user should not use the product for any purpose other than the purpose shown in the applicable section of this SDS without first referring to the supplier and obtaining written handling instructions. Due to the proliferation of sources for information such as manufacturer-specific SDS, the manufacturer cannot be responsible for SDSs obtained from any other source.